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OCUSING

information and heavy equipment technologies provide the performance operating efficiency for total costs. It is ready to the costs of the Zaxis blends the latest in equipment technologies to provide the performance and operating efficiency for lower total costs. It is ready to meet

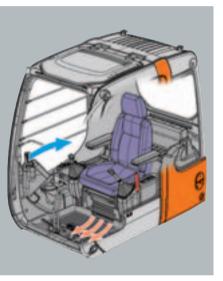
the challenges and the changes facing the construction industry of today and tomorrow.

Zaxis: Z-axis means the third coordinate — the continuation of the Z, X and Y axes. This dimension is not limited to flat surfaces; it is the power of creativity that extends into space. Hitachi chose the name Zaxis because it encompasses the concepts for the machine of today that stands ready for the challenges of tomorrow.









Easy-to-Monitor Instruments

Strategically positioned instruments allow the operator to monitor the status of key areas with just a glance.

Easy-to-Reach Switches

Switches and other essential controls are located near the operator. This helps keep operator movement to a minimum, enhancing control and helping to fight fatigue.

Auto Control Air Conditioner (Option)

Simply set the temperature and forget about it. Ducts are positioned to promote even air flow throughout the cab.

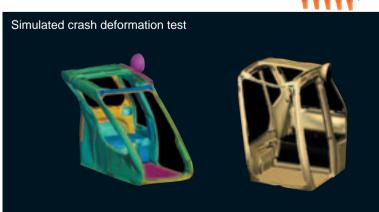
inimum Operator's compartment is designed for both comfort and operating efficiency. Maximum Efficiency.

ZAXIS





Wide and comfortable arm rests





ZAXIS

A design that both guards the operator and contributes to efficient operation.

Reinforced sections shown in red

CRES (Center pillar Reinforced Structure)

The cab is designed with "just in case" protection

for the operator. The rigid cab design can

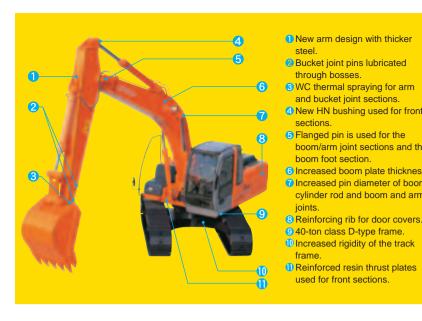
help prevent injury to the operator during

* The CRES cab meets OPG top guard level I (ISO).

an accident.



Extensive steps have been taken to support basic performance and overall durability.





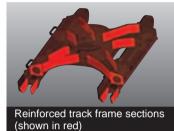
New HN Bushing





WC Thermal Spraying (Tungsten Carbide) Components can be used

for up to 1 000 hours before lubrication is needed. (Data based on Hitachi testing.)



Insertion type idler yoke

through bosses.

boom foot section

used for front sections

and bucket joint sections

4 New HN bushing used for front

boom/arm joint sections and the

6 Increased boom plate thickness.

7 Increased pin diameter of boom cylinder rod and boom and arm

Rigid Undercarriage

Strong undercarriage section for increased durability. Designed for tough work sites.

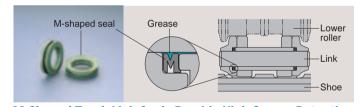


Reinforced Resin Thrust Plates

Designed to reduce noise and resist wear.

Strengthened Swing Circle

Provides support for strong excavating force.



M-Shaped Track Link Seals Provide High Grease Retention



Advanced technology nart help reduce mainte-Savings. nance cost by 30%.

Comparative information based on current Japan domestic model.

Engine oil filter

Water separator

Front and Bucket Components Only **Need Lubrication Every 500 Hours**

The improved HN grooved bushings and reinforced resin thrust plates help reduce maintenance time and expense. (See the Operator's Manual)



Engine Oil Filter and Water Separator Positioned for Easy Checking from Ground

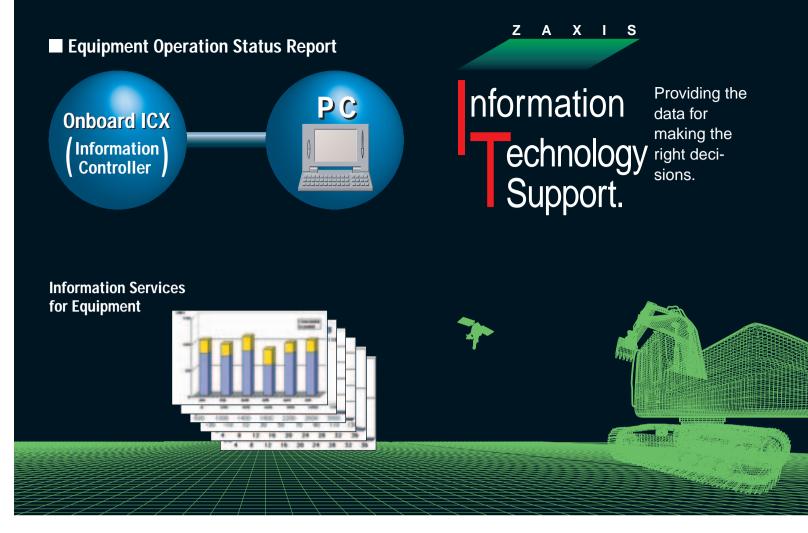
Hydraulic Oil Filter Only Needs Replacement Every 1000 Hours

The hydraulic oil filter can be used nearly twice as long as the previous model dramatically reducing maintenance time and expense.

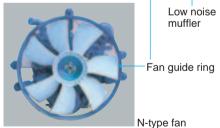


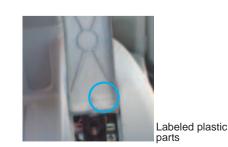


Undercarriage Designed for Easy Mud Removal









Low Noise Operation

A low-noise muffler and other such steps have been taken to reduce the amount of noise released from the engine compartment.

Emissions Control Engine

Conforms to U.S. EPA Tier 2 and EU Stage II emission regulations.

Labeled Plastic Parts

The type of plastic used in various parts is imprinted on them to facilitate easy recycling.

Lead-Free Wiring and Aluminium Radiator and Oil Cooler

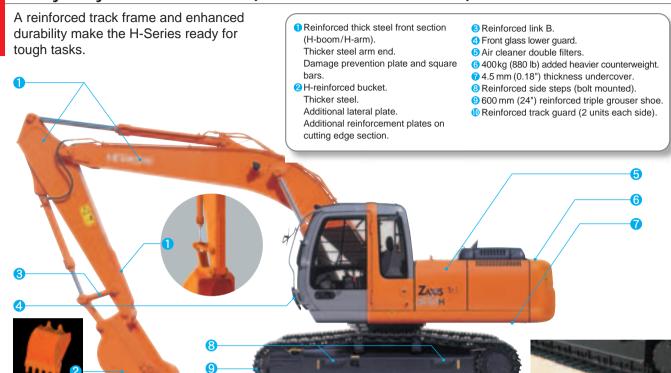
Helps keep harmful materials from the environment.



ZAXIS

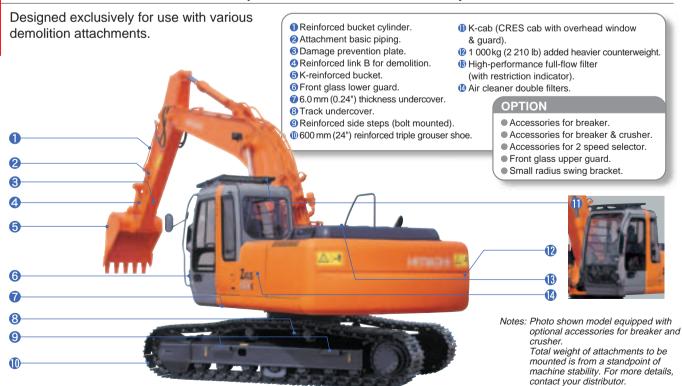
ZAXIS210H

Heavy-Duty Version H-Series (ZAXIS210H/ZAXIS210LCH)



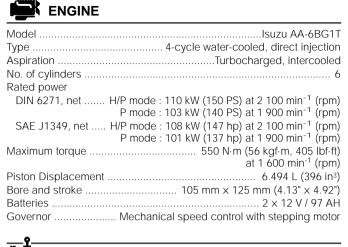
ZAXIS210K

Demolition Version K-Series (ZAXIS210K/ZAXIS210LCK)



SPECIFICATIONS





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Full track guard (Option)

HYDRAULIC SYSTEM

- Work mode selector
 Digging mode / Attachment mode
- · Engine speed sensing system

Main pumps	2 variable displacement axial piston pumps
Maximum oil flow .	2 x 194 L/min (51.3 US gpm, 42.7 lmp gpm)
Pilot pump	1 gear pump
Max. oil flow	

Hydraulic Motors

Travel	2 variable	e displa	cement	axial	pistom	motor
Swing				1 axia	al pistor	n moto

Relief Valve Settings

Implement circuit						
Swing circuit	30.4	MPa	(310	kgf/cm ² , 4	4 410	psi)
Travel circuit	34.3	MPa	(350	kgf/cm ² , 4	4 980	psi)
Pilot circuit		3.9 N	1Pa (4	10 kgf/cm ²	2, 570	psi)
Power boost	36.3	MPa	(370	kgf/cm ² , !	5 260	psi)

Hydraulic Cylinders

High-strength piston rods and tubes. Cylinder cushion mechanisms provided in boom and arm cylinders to absorb shock at stroke ends.

Dimensions

	Qty.	Bore	Rod diameter		
Boom	2	120 mm (4.72")	85 mm (3.35")		
Arm	1	135 mm (5.31")	95 mm (3.74")		
Bucket	1	115 mm (4.53")	80 mm (3.15")		
K-bucket	1	125 mm (4.92")	85 mm (3.35")		

Hydraulic Filters

Hydraulic circuits use high-quality hydraulic filters. A suction filter is incorporated in the suction line, and full-flow filters in the return line and swing/travel motor drain lines.

Demolition version ZAXIS210K and ZAXIS210LCK uses other type of high-performance full flow filters with clog indicator.



CONTROLS

Pilot controls. Hitachi's original shockless valve and quick warm-up system built in the pilot circuit.

J y	stem ballt in the pilot circuit.	
	Implement levers	. 2
	Travel levers with pedals	. 2
	Attachment pedals (Demolition Version, 7AXIS210K / 7AXIS210LCK)	

UPPERSTRUCTURE

Revolving Frame

Welded sturdy box construction, using heavy-gauge steel plates for ruggedness. D-section frame for resistance to deformation.

Swing Device

Axial piston motor with planetary reduction gear is bathed in oil. Swing circle is single-row, shear-type ball bearing with induction-hardened internal gear. Internal gear and pinion gear are immersed in lubricant. Swing parking brake is spring-set/hydraulic-released disc type.

Operator's Ca

Independent roomy cab, 1 005 mm (40") wide by 1 675 mm (66") high, conforming to ISO* Standards. Reinforced glass windows on 4 sides for visibility. Openable front windows (upper and lower). Adjustable, reclining seat with armrests; movable with or without control levers.

* International Standardization Organization



UNDERCARRIAGE

Tracks

Tractor-type undercarriage. Welded track frame using selected materials. Side frame welded to track frame. Lubricated track rollers, idlers, and sprockets with floating seals.

Track shoes with triple grousers made of induction-hardened rolled alloy. Flat and triangular shoes are also available. Heat-treated connecting pins with dirt seals. Hydraulic (grease) track adjusters with shock-absorbing recoil springs.

Numbers of Rollers and Shoes on Each Side

Upper rollers	2
Lower rollers	7: ZAXIS200 / 210H / 210K
	8: ZAXIS200LC / 210LCH / 210LCK
Track shoes	46: ZAXIS200 / 210H / 210K
	49: ZAXIS200LC / 210LCH / 210LCK
Track guard	1: ZAXIS200 / 200LC / 210K
_	/ 210LCK
	2: ZAXIS210H / 210LCH

Reinforced track guard is provided on ZAXIS210H and ZAXIS210LCH

Travel Device

Each track driven by 2-speed axial piston motor through planetary reduction gear for counterrotation of the tracks. Sprockets are replaceable. Parking brake is spring-set/hydraulic-released disc type. Travel shockless relief valve built in travel motor absorbs shocks when stopping travel. Automatic transmission system: High-Low.

Travel speeds	High:	0 to 5.5 km/h (3.4 mph
	Low:	0 to 3.6 km/h (2.2 mph
Maximum traction force	.184 kN	(18 800 kgf, 41 500 lbf
Gradeability		35° (70%) continuou



WEIGHTS AND GROUND PRESSURE

Equipped with 5.68 m (18'8") boom, 2.91 m (9'7") arm and 0.80 m³ (1.05 yd³: SAE, PCSA heaped) bucket.

Shoe type	Shoe width	Operating weight	Ground pressure
	600 mm	19 400 kg (42 800 lb)	43 kPa (0.44 kgf/cm², 6.26 psi)
	(24")	19 900 kg (43 900 lb)	41 kPa (0.42 kgf/cm², 5.97 psi)
Triple	700 mm	19 800 kg (43 700 lb)	38 kPa (0.39 kgf/cm², 5.55 psi)
grouser	(28")	20 300 kg (44 800 lb)	36 kPa (0.37 kgf/cm², 5.26 psi)
	800 mm (31")	20 100 kg (44 300 lb)	33 kPa (0.34 kgf/cm², 4.83 psi)
		20 600 kg (45 400 lb)	32 kPa (0.33 kgf/cm², 4.69 psi)
Flat	600 mm	20 300 kg (44 800 lb)	45 kPa (0.46 kgf/cm², 6.54 psi)
Fidi	(24")	20 800 kg (45 900 lb)	43 kPa (0.44 kgf/cm², 6.26 psi)
	760 mm	20 600 kg (45 400 lb)	36 kPa (0.37 kgf/cm², 5.26 psi)
Triangular	(30")	21 200 kg (46 700 lb)	34 kPa (0.35 kgf/cm², 5.00 psi)
mangulai	900 mm	21 100 kg (46 500 lb)	31 kPa (0.32 kgf/cm², 4.55 psi)
	(35")	21 700 kg (47 800 lb)	30 kPa (0.31 kgf/cm², 4.41 psi)

Figures in _____ are data on the ZAXIS200LC.

Weights of the basic machines [including 4 250 kg (9 370 lb), 4 650 kg (10 300 lb) H-type, 5 250 kg (11 600 lb) K-type counterweight and triple grouser shoes, excluding front-end attachment, fuel, hydraulic oil, engine oil and coolant etc. are:

ZAXIS200............. 15 100 kg (33 300 lb)with 600 mm (24") shoes ZAXIS200LC 15 600 kg (34 400 lb)with 600 mm (24") shoes ZAXIS210H....... 15 800 kg (34 800 lb) with 600 mm (24") reinforced shoes ZAXIS210LCH.... 16 300 kg (35 900 lb) with 600 mm (24") reinforced shoes ZAXIS210K.......16 600 kg (36 600 lb)with 600 mm (24") reinforced shoes ZAXIS210LCK.....17 100 kg (37 700 lb)with 600 mm (24") reinforced shoes

ZAXIS210H / ZAXIS210LCH (Heavy-duty version):

Equipped with 5.68 m (18'8") H-boom, 2.91 m (9'7") H-arm, and 0.80 m³ (1.05 yd³: SAE, PCSA heaped) H-bucket.

	Shoe width	Operating weight	Ground pressure
ZAXIS210H	Reinforced	20 300 kg (44 800 lb)	45 kPa (0.46 kgf/cm², 6.54 psi)
ZAXIS210LCH	Triple grouser 600 mm (24")	20 800 kg (45 900 lb)	43 kPa (0.44 kgf/cm², 6.26 psi)

ZAXIS210K / ZAXIS210LCK (Demolition version):

Equipped with 5.68 m (18'8") K-boom, 2.91 m (9'7") K-arm, and 0.80 m³ (1.05 yd³: SAE, PCSA heaped) K-bucket.

	Shoe width	Operating weight	Ground pressure
ZAXIS210K	Reinforced Triple grouser 600 mm (24")	21 300 kg (47 700 lb)	48 kPa (0.49 kgf/cm², 7.00 psi)
ZAXIS210LCK		21 800 kg (48 100 lb)	45 kPa (0.46 kgf/cm², 6.54 psi)

SERVICE REFILL CAPACITIES

	liters	US gal	Imp gal
Fuel tank	360.0	95.1	79.2
Engine coolant	23.0	6.1	5.1
Engine oil	25.0	6.6	5.5
Swing device	6.2	1.6	1.4
Travel device	6.8	1.8	1.5
(each side)			
Hydraulic system	200.0	52.8	44.0
Hydraulic oil tank	135.0	35.7	29.7



BACKHOE ATTACHMENTS

Boom and arms are of welded, box-section design. 5.68 m (18'8") boom, and 2.22 m (7'3"), 2.91 m (9'7") and 4.41 m (14'6")* arms are available. Bucket is of welded steel structure. Side clearance adjust mechanism provided on the bucket joint bracket.

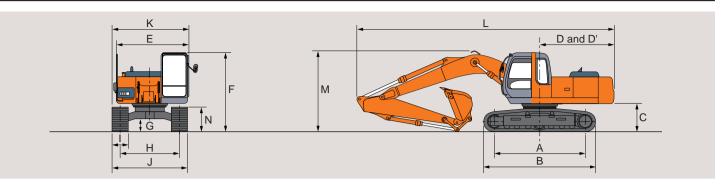
* 2.91 m (9'7") arm + 1.50 m (4'11") extension arm

Buckets

0									R	ecomme	ndation		
Capacit	ty	Wid	dth	No. of	Weight	ZAXIS200		ZAXIS200LC			ZAXIS210H ZAXIS210LCH	ZAXIS210K ZAXIS210LCK	
SAE, PCSA heaped	CECE heaped	Without side cutters	With side cutters	teetn 2	2.22 m (7'3") arm	2.91 m (9'7") arm	4.41 m*5 (14'6") arm	2.22 m (7'3") arm	2.91 m (9'7") arm	4.41 m*5 (14'6") arm	2.91 m (9'7") H-arm	2.91 m (9'7") K-arm	
0.51 m ³ (0.67 yd ³)	0.45 m ³	720 mm (28")	850 mm (33")	3	530 kg (1 170 lb)	0	0	0	0	0	0	0 0	0 0
0.80 m ³ (1.05 yd ³)	0.70 m ³	1 030 mm (41")	1 140 mm (45")	5	670 kg (1 480 lb)	0	0	_	0	0	_	0	0 0
* 0.80 m ³ (1.05 yd ³)	0.70 m ³	1 030 mm (41")	1 140 mm (45")	5	670 kg (1 480 lb)	0	0	_	0	0	_	0 0	0 0
0.91 m ³ (1.19 yd ³)	0.80 m ³	1 150 mm (45")	1 280 mm (50")	5	720 kg (1 590 lb)	0	0	_	0	0		0 0	0 0
1.10 m ³ (1.44 yd ³)	0.90 m ³	1 330 mm (52")	1 460 mm (58")	6	780 kg (1 720 lb)		_	_		0	-	- 0	- 0
1.20 m ³ (1.57 yd ³)	1.00 m ³	1 450 mm (57")	_	6	690 kg (1 520 lb)		_	_		_	_		
*1 0.80 m ³ (1.05 yd ³)	0.70 m ³	1 030 mm (41")	1 140 mm (45")	5	770 kg (1 700 lb)	0	0	_	0	0	_	0 0	0 0
*2 0.80 m ³ (1.05 yd ³)	0.70 m ³	1 030 mm (41")	1 140 mm (45")	5	770 kg (1 700 lb)	0	0	_	0	0	_	0 0	0 0
*3 0.80 m ³ (1.05 yd ³)	0.70 m ³	1 030 mm (41")	1 140 mm (45")	5	770 kg (1 700 lb)	0	0	_	0	0		0 0	0 0
*4 0.80 m³ (1.05 yd³)	0.70 m ³	1 030 mm (41")	1 140 mm (45")	5	770 kg (1 700 lb)	0	0	_	0	0	_	O O	0 0
*1 0.91 m ³ (1.19 yd ³)	0.80 m ³	1 150 mm (45")	1 280 mm (50")	5	830 kg (1 830 lb)	0	0	_	0	0	-	0 0	0 0
Ripper bucket: 0.60 m³ (0.78 yd³: CECE heaped), Width 800 mm (31")				3	950 kg (2 090 lb)	•	_	_	•	_			
One-point ripper 1					540 kg (1 190 lb)	•	_	_	•	_			
Clamshell bucket: 0.6	0 m³ (0.78 yd³: (CECE heaped), Wid	dth 940 mm (37")	8	1 130 kg (2 490 lb)	0	0	_	0	0	_	0 0	0 0
Slope-finishing blade:	: Width 1 100 mn	n (43"), length 1 80	0 mm (71")		590 kg (1 300 lb)	\Diamond	\Diamond	_	\Diamond	\Diamond		\Diamond \Diamond	

- * Level-pin-type bucket
- *1 Reinforced bucket
- *2 Level-pin-type reinforced bucket *3 Super V teeth type reinforced bucket
- *5 2.91 m (9'7") arm + 1.50 m (4'11") extension arm
- © Suitable for materials with density of 1 800 kg/m³ (3 030 lb/yd³) or less
- Suitable for materials with density of 1 600 kg/m³ (2 700 lb/yd³) or less Suitable for materials with density of 1 100 kg/m³ (1 850 lb/yd³) or less
- Heavy-duty service
- Not applicable

DIMENSIONS

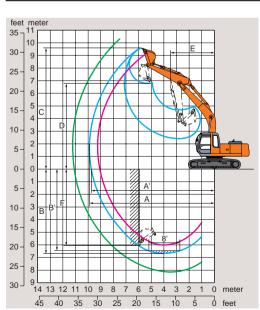


Unit:	mm	(ft	į
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							Offic. Hilli (IC III)
		ZAXIS200 Z	ZAXIS200LC	ZAXIS210H	ZAXIS210LCH	ZAXIS210K Z	AXIS210LCK
Α	Distance between tumblers			3 370 (11'1")	3 660 (12'0")		
В	Undercarriage length			4 170 (13'8")	4 460 (14'8")		
*C	Counterweight clearance			1 030 (3'5")	1 030 (3'5")		
D	Rear-end swing radius			2 750 (9'0")	2 750 (9'0")		
D'	Rear-end length			2 750 (9'0")	2 750 (9'0")		
Е	Overall width of upperstructure			2 710 (8'11")	2 710 (8'11")		
F	Overall height of cab		2 950 (9'8")	2 950 (9'8")		3 080 (10'1")	3 080 (10'1")
*G	Min. ground clearance			450 (1'6")	450 (1'6")	•	
Н	Track gauge			2 200 (7'3")	2 390 (7'10")		
	Track shoe width			G 600 (24")	G 600 (24")		
J	Undercarriage width			2 800 (9'2")	2 990 (9'10")		
K	Overall width			2 860 (9'5")	2 990 (9'10")		
L	Overall length						
	With 2.22 m (7'3") arm	9 620 (31'7")	9 620 (31'7")		_	_	
	With 2.91 m (9'7") arm	9 500 (31'2")	9 500 (31'2")		**9 500 (31'2")	**9 500 (31'2")	
	With 4.41 m (14'6") arm	9 460 (31'10")	9 460 (31'10")		_	_	
M	Overall height of boom						
	With 2.22 m (7'3") arm	3 130 (10'3")	3 130 (10'3")		_	_	
	With 2.91 m (9'7") arm	2 970 (9'9")	2 970 (9'9")		**2 970 (9'9")	**2 970 (9'9")	
	With 4.41 m (14'6") arm	3 550 (11'8")	3 550 (11'8")		_	_	
N	Track height With triple grouser shoes			900 (2'11")	900 (2'11")		
	with triple grouser shoes			700 (211)	700 (211)		

^{*} Excluding track shoe lug. G: Triple grouser shoe

WORKING RANGES



							Uni	it: mm (ft in)			
		ZAXIS	3200 / ZAXIS2	200LC	ZAXIS210H / ZAX	(IS210LCH	ZAXIS210H / ZAX	KIS210LCH			
Arm	length	2.22 m (7'3")	2.91 m (9'7")	4.41 m (14'6")*	5.68 m (18'8") 2.91 m (9'7")	H-boom H-arm	5.68 m (18'8") 2.91 m (9'7")	K-boom K-arm			
A Max. dig	gging reach	9 250 (30'4")	9 910 (32'6")	11 260 (36'11")		9 910	(32'6")				
A' Max. dig (on grou	gging reach und)	9 080 (29'9")	9 750 (32'0")	11 100 (36'5")		9 750	(32'0")				
B Max. dig	gging depth	5 980 (19'7")	6 670 (21'11")	8 160 (26'9")		6 670	(21'11")				
B' Max. dig (8' level	gging depth)	5 740 (18'10")	6 490 (21'4")	8 030 (26'4")		6 490	(21'4")				
C Max. cu	ıtting height	9 170 (30'1")	9 600 (31'6")	10 220 (33'6")		9 600	(31'6")				
D Max. du	umping height	6 390 (21'0")	0°) 6 490 (21'4") 8 030 (26'4") 6 490 (21'4") 1°) 9 600 (31'6") 10 220 (33'6") 9 600 (31'6") 1°) 6 780 (22'3") 7 410 (24'4") 6 780 (22'3") 1°) 3 540 (11'7") 3 540 (11'7") 3 540 (11'7") 1°) 6 050 (19'10") 7 540 (24'9") 6 050 (19'10")								
E Min. sw	ing radius	3 530 (11'7")	9 600 (31'6") 10 220 (33'6") 9 600 (31'6") 6 780 (22'3") 7 410 (24'4") 6 780 (22'3") 3 540 (11'7") 3 540 (11'7") 3 540 (11'7") 6 050 (19'10") 7 540 (24'9") 6 050 (19'10")								
F Max. ve	ertical wall	5 140 (16'10")	6 050 (19'10")	7 540 (24'9")		6 050	(19'10")				
Bucket	ISO			(15		ıf)					
digging force**	SAE : PCSA			(13	129 kN 200 kgf , 29 100 lb	of)					
Arm crowd	ISO	136 kN (13 900 kgf, 30 600 lbf)	109 kN (11 100 kgf, 24 500 lbf)	(11'7') 3 540 (11'7') 3 540 (11'7') 6 050 (19'10') 151 kN (15 400 kgf, 34 000 lbf) 129 kN (13 200 kgf, 29 100 lbf) 9 kN 80 kN 00 kgf, (8 200 kgf, (11 100 kgf, 00 lbf) 17 900 lbf) 18 17 900 lbf) 19 kN 00 kgf, 24 500 lbf)							
force**	SAE : PCSA	131 kN (13 400 kgf, 29 500 lbf)	102 kN (10 400 kgf, 22 900 lbf)	78 kN (8 000 kgf, 17 500 lbf)		(10 40	? kN 00 kgf, 00 lbf)				

Excluding track shoe lug * 2.91 m (9'6") arm + 1.50 m (4'11") extension arm ** At power boost

^{**} Equipped with H-front



METRIC MEASURE

ZAXIS200

Rating over-side or 360 degrees Rating over-front Unit: 1 000 kg

A: Load radius

								Load	radius						Λ+	max. rea	ach
Con	ditions	Load point	3	m	4	m	5	m	6	m	7	m	8	m	At	max. ie	2011
Con	uilions	height		ů		ů		ů		Ů		ů		Ü		ů	meter
Boom	5.68 m	6 m							4.08	*4.34					2.50	*3.90	7.88
Arm	2.22 m	4 m			*6.69	*6.69	5.24	*5.58	3.88	4.99	2.97	4.66			1.99	3.21	8.69
Bucket		2 m					4.65	7.63	3.55	5.70	2.77	4.45	2.20	3.57	1.82	2.99	8.90
SAE, F	PCSA : 0.80 m ³	0 (Ground)					4.34	7.27	3.31	5.44	2.62	4.28	2.11	3.47	1.89	3.12	8.59
CECE	: 0.70 m ³	-2 m			6.19	*10.1	4.31	7.24	3.26	5.38	2.58	4.24			2.30	3.75	7.65
Shoe	600 mm	-4 m	10.6	*10.6	6.40	*8.96	4.47	7.41	3.40	5.54							

								Load	radius						Δ÷	max. rea	ach
Condition	00	Load point	3	m	4	m	5	m	6	m	7	m	8	m	Al		aCII
Condition	15	height		ů		ů		ů		Ů		ů		ď		ů	meter
Boom 5.6	68 m	6 m									3.12	*3.79			2.10	*2.38	8.64
Arm 2.9	91 m	4 m					*4.69	*4.69	3.96	*4.34	3.02	*4.14	2.33	3.71	1.71	*2.39	9.37
Bucket		2 m			6.67	*9.43	4.79	*6.95	3.61	*5.71	2.80	4.48	2.21	3.58	1.56	*2.55	9.57
SAE, PCSA 0.8	: 0 m ³	0 (Ground)			6.10	7.80	4.37	7.30	3.32	5.45	2.60	4.27	2.08	3.44	1.61	2.71	9.28
CECE: 0.7	-	−2 m	*7.90	*7.90	6.07	10.6	4.25	7.17	3.20	5.32	2.51	4.17	2.03	3.39	1.90	3.16	8.43
Shoe 600) mm	−4 m	10.3	*12.4	6.22	*9.97	4.33	7.27	3.26	5.39							

ZAXIS200LC Unit: 1 000 kg

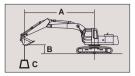
															011111	1 000 115
							Load	radius						Λ+	max. rea	ach
Conditions	Load point	3	m	4	m	5	m	6	m	7	m	8	m	At	IIIax. IE	2011
Conditions	height		Ů		Ů		Ů		Ů		Ů		ů		ů	meter
Boom 5.68	m 6 m							*4.34	*4.34					2.81	*3.90	7.88
Arm 2.22	m 4 m			*6.69	*6.69	*5.58	*5.58	4.34	*4.99	3.33	*4.68			2.26	3.68	8.69
Bucket	2 m					5.26	*7.77	4.00	*6.26	3.14	5.12	2.50	4.11	2.08	3.44	8.90
SAE, PCSA: 0.80 n	0 (Ground)					4.94	8.48	3.76	6.30	2.98	4.94	2.41	4.01	2.16	3.59	8.59
CECE: 0.70 n	n³ −2 m			7.07	*10.1	4.91	8.45	3.71	6.24	2.94	4.90			2.62	4.33	7.65
Shoe 600 m	m — 4 m	*10.6	*10.6	7.29	*8.96	5.07	*7.44	3.85	*5.98							

								Load	radius						Λ+	max. rea	ach
Condition	20	Load point	3	m	4	m	5	m	6	m	7	m	8	m	At	IIIax. Ie	acri
Condition	15	height		ů				Ů		ď				Ů		Ů	meter
Boom 5.	68 m	6 m									3.49	*3.79			2.38	*2.38	8.64
Arm 2.	91 m	4 m					*4.69	*4.69	*4.34	*4.34	3.38	*4.14	2.64	*4.05	1.95	*2.39	9.37
Bucket		2 m			7.57	*9.43	5.40	*6.95	4.07	*5.71	3.16	*4.99	2.51	4.12	1.80	*2.55	9.57
SAE, PCSA 0.8	: 10 m ³	0 (Ground)			6.99	*7.80	4.97	8.52	3.77	6.31	2.96	4.93	2.38	3.98	1.86	*2.91	9.28
CECE: 0.7	0 m ³	-2 m	*7.90	*7.90	6.95	*11.4	4.85	8.38	3.65	6.18	2.88	4.83	2.33	3.92	2.18	*3.61	8.43
Shoe 600	mm (-4 m	11.9	*12.4	7.11	*9.97	4.93	*8.11	3.71	6.25							

Notes: 1. Ratings are based on SAE J1097.

- 2. Lifting capacity of the ZAXIS Series does not exceed 75% of tipping load with the machine on firm, level ground or 87% full hydraulic capacity.

 3. The load point is a hook (not standard equipment) located on the back of the bucket.
- 4. *Indicates load limited by hydraulic capacity.



A: Load radius B: Load point height C: Lifting capacity

METRIC MEASURE

ZAXIS210H

Rating over-side or 360 degree	-	Rating	over-side	or	360	degr	ees
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Rating over-front Unit: 1 000 kg

							Load	radius						Λ+	max. rea	ach
Conditions	Load point	3	m	4	m	5	m	6	m	7	m	8	m	Al	max. rea	acm
Conditions	height		ů		Ů		ď		Ů		Ů		Ů		ů	meter
H-boom 5.68 m	6 m									3.23	*3.65			2.16	*2.28	8.64
H-arm 2.91 m	4 m					*4.56	*4.56	4.11	*4.21	3.12	*4.00	2.40	3.83	1.74	*2.29	9.37
H-bucket	2 m			6.98	*9.27	5.00	*6.80	3.75	*5.57	2.89	4.64	2.27	3.69	1.60	*2.45	9.57
SAE, PCSA: 0.80 m ³	0 (Ground)			6.39	*7.64	4.55	7.60	3.45	5.66	2.69	4.42	2.14	3.55	1.64	2.78	9.28
CECE: 0.70 m ³	-2 m	*7.75	*7.75	6.36	11.1	4.43	7.46	3.33	5.53	2.60	4.32	2.09	3.50	1.95	3.26	8.43
Shoe 600 mm	-4 m	10.8	*12.3	6.52	*9.80	4.52	7.57	3.39	5.60							

ZAXIS210LCH

							Load	radius						Δ÷	max. rea	ach
Conditions	Load point	3	m	4	m	5	m	6	m	7	m	8	m	Λι		
Conditions	height		Ů		ů		ů		ů		ů		ů		ů	meter
H-boom 5.68 m	6 m									3.61	*3.65			*2.28	*2.28	8.64
H-arm 2.91 m	4 m					*4.56	*4.56	*4.21	*4.21	3.50	*4.00	2.71	*3.91	2.00	*2.29	9.37
H-bucket	2 m			7.91	*9.27	5.63	*6.80	4.22	*5.57	3.27	*4.84	2.58	4.24	1.84	*2.45	9.57
SAE, PCSA : 0.80 m ³	0 (Ground)			7.31	*7.64	5.17	*8.48	3.91	6.55	3.06	5.10	2.45	4.10	1.90	*2.81	9.28
CECE: 0.70 m ³	-2 m	*7.75	*7.75	7.27	*11.2	5.05	8.72	3.79	6.41	2.97	5.00	2.40	4.05	2.24	*3.52	8.43
Shoe 600 mm	-4 m	*12.3	*12.3	7.44	*9.80	5.14	*7.95	3.85	6.48							

ZAXIS210K

							Load	radius						Λ÷	max. rea	ach
Conditions	Load point	3	m	4	m	5	m	6	m	7	m	8	m	Al	IIIax. Ie	acri
Conditions	height		ů		Ů		ů		ů		4				ů	meter
K-boom 5.68 m	6 m									*3.32	*3.32			*2.25	*2.25	8.64
K-arm 2.91 m	4 m							*3.85	*3.85	3.43	*3.65	2.66	*3.56	1.95	*2.26	9.37
K-bucket	2 m			7.64	*8.58	5.48	*6.27	4.12	*5.11	3.20	*4.43	2.52	4.01	1.80	*2.42	9.57
SAE, PCSA : 0.80 m ³	0 (Ground)			7.05	*7.60	5.03	*7.83	3.82	6.17	2.99	4.82	2.39	3.89	1.85	*2.78	9.28
CECE: 0.70 m ³	-2 m	*7.68	*7.68	7.01	*10.4	4.91	8.13	3.69	6.03	2.90	4.72	2.34	3.83	2.19	*3.49	8.43
Shoe 600 mm	-4 m	*11.3	*11.3	7.17	*9.05	5.00	*7.32	3.75	*5.96	2.98	*4.74			3.23	*4.21	6.79

ZAXIS210LCK

							Load	radius						Δ÷	max. rea	ach
Conditions	Load point	3	m	4	m	5	m	6	m	7	m	8	m	Λι	111ax. 160	2011
Conditions	height		ů		ď		ů		Ů		ď		ď			meter
K-boom 5.68 m	6 m									*3.32	*3.32			*2.25	*2.25	8.64
K-arm 2.91 m	4 m							*3.85	*3.85	*3.65	*3.65	2.99	*3.56	2.22	*2.26	9.37
K-bucket	2 m			*8.58	*8.58	6.15	*6.27	4.62	*5.11	3.59	*4.43	2.85	*4.01	2.06	*2.42	9.57
SAE, PCSA : 0.80 m ³	0 (Ground)			*7.60	*7.60	5.69	*7.83	4.31	*6.20	3.39	*5.18	2.72	4.47	2.12	*2.78	9.28
CECE: 0.70 m ³	-2 m	*7.68	*7.68	7.98	*10.4	5.56	*8.16	4.18	*6.59	3.29	5.44	2.67	4.41	2.49	*3.49	8.43
Shoe 600 mm	-4 m	*11.3	*11.3	8.14	*9.05	5.65	*7.32	4.25	*5.96	3.37	*4.74			3.64	*4.21	6.79

- Notes: 1. Ratings are based on SAE J1097.

 2. Lifting capacity of the ZAXIS Series does not exceed 75% of tipping load with the machine on firm, level ground or 87% full hydraulic capacity.

 3. The load point is a hook (not standard equipment) located on the back of the bucket.

 4. *Indicates load limited by hydraulic capacity.

■ STANDARD EQUIPMENT

Standard equipment may vary by country, so please consult your Hitachi dealer for details.

ENGINE

- H/P mode control
- E mode control
- 50 A alternator
- Cartrige-type engine oil filter
- Cartrige-type fuel filter
- Air cleaner double filters
- · Radiator and oil cooler with dust protective net
- · Radiator reserve tank
- · Fan guard
- Isolation-mounted engine
- · Auto-idle system
- · Auto acceleration system

HYDRAULIC SYSTEM

- · Work mode selector
- · Engine speed sensing system
- E-P control system
- · Power boost
- Auto power lift
- · Quick warm-up system for pilot
- · Shockless valve in pilot circuit
- · Boom-arm anti-drift valve
- · Control valve with main relief valve
- Extra port for control valve
- · Suction filter
- Full-flow filter
- · Pilot filter

CAB

CRES (Center pillar Reinforced Structure) cab

- OPG top guard fitted level I (ISO) compliant cab.
- All-weather sound-suppressed steel cab
- · Tinted (bronze color) glass windows
- · 4 fluid-filled elastic mounts

- · Openable front windows-upper, and lower and left side windows
- · Intermittent windshield retractable wipers
- · Front window washer
- · Adjustable reclining seat with adjustable armrests
- Footrest
- Electric double horn
- · AM FM radio with digital clock
- · Auto-idle / acceleration selector
- · Seat belt
- · Drink holder
- · Cigar lighter
- Ashtray
- Storage box
- Glove compartment
- Floor mat
- Heater
- · Pilot control shut-off lever
- Engine stop knob

MONITOR SYSTEM

Meters:

Hourmeter and trip-meter, engine coolant temperature gauge and fuel gauge.

· Warning lamps: Alternator charge, engine oil pressure,

engine overheat, air filter restriction and minimum fuel level. Pilot lamps:

Engine preheat, work light, autoidle, auto-acceleration, digging mode and attachment mode

· Alarm buzzers: Engine oil pressure and engine overheat

LIGHTS

• 2 working lights

UPPERSTRUCTURE

- Undercover
- 4 250 kg (9 370 lb) counterweight
- Fuel level float
- · Hydraulic oil level gauge
- Tool box
- Utility space
- Rearview mirror (right & left side)
- Swing parking brake

UNDERCARRIAGE

- Travel parking brake
- · Travel motor covers
- · Track guards and hydraulic track adjuster
- Bolt-on sprocket
- Upper rollers and lower rollers
- Reinforced track links with pin seals
- 600 mm (24") triple grouser shoes

FRONT ATTACHMENTS

- HN bushing
- WC thermal spraying
- · Reinforced resin thrust plate
- Flanged pin
- · Bucket clearance adjust mechanism
- · Monolithically cast bucket link A
- Centralized lubrication system
- · Dirt seal on all bucket pins
- 2.91 m (9'7") arm
- 0.80 m3 (1.05 yd3 : SAE, PCSA heaped) bucket

MISCELLANEOUS

- · Standard tool kit
- · Lockable machine covers
- · Lockable fuel filling cap
- · Skid-resistant tapes, plates and handrails.
- · Travel direction mark on track frame

ZAXIS210H / ZAXIS210LCH (Heavy-duty version)

- H-boom 5.68 m (18'8") and H-arm 2.91 m (9¹7")
- Damage prevention plate and square bars
- 0.80 m³ (1.05 yd³ : SAE, PCSA heaped) H-reinforced bucket
- Reinforced link B
- · Front glass lower guard
- 4.5 mm (0.18") thickness undercover
- 4 650 kg (10 300 lb) heavier counterweight
- 600 mm (24") reinforced triple grouser shoe
- Reinforced track guard (2 units each side)
- · Reinforced side steps (bolt mounted)
- Air cleaner double filters

ZAXIS210K / ZAXIS210LCK (Demolition version)

- · K-cab (CRES cab with overhead window and guard)
- K-boom 5.68 m (18'8") and K-arm 2.91 m (9'7")
- 0.80 m3 (1.05 yd3 : SAE, PCSA heaped) K-reinforced bucket
- Reinforced link B for demolition
- Reinforced bucket cylinder
- · Front glass lower guard
- Attachment basic piping
- Damage prevention plate
- 6.0 mm (0.24") thickness undercover
- Track undercover
- Reinforced side step (bolt mounted)
- 600 mm (24") reinforced triple grouser shoe
- 5 250 kg (11 600 lb) heavier counterweight
- High-performance full-flow filter (with restriction indicator)
- · Air cleaner double filters

DE OPTIONAL EQUIPMENT

Optional equipment may vary by country, so please consult your Hitachi dealer for details.

- · Auto control air conditioner
- Suspension seat
- · Hose rupture valves
- Electric fuel refilling pump · Swing motion alarm device with
- lamps · Travel motion alarm device

Auto-lubrication system

Additional pump

· Transparent roof

URL

- Pre-cleaner
- · Fuel double filters
- · Tropical cover
- · Large-capacity battery · Attachment basic piping · Accessories for breaker
- · Accessories for breaker & crusher · Accessories for 2 speed selector
- · Rear light
- Small swing radius bracket (only ZAXIS210K & ZAXIS210LCK)
- 400 kg (880 lb) added heavier counterweight
- · Front grass lower guard
- · Front grass upper guard K-cab (CRES cab with overhead window and guard)
- 600 mm (24") reinforced triple grouser shoes
- · Reinforced track guard (2 units each side) · Full track guard

Comparative information based on current Japan domestic model.

These specifications are subject to change without notice.

Illustrations and photos show the standard models, and may or may not include optional equipment, accessories, and all standard equipment with some differences in color and features. Before use, read and understand Operator's Manual for proper operation.

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